

### APACK perFORMA

Full-Automatic Thermoform and MAP Lines



## The **APACK** perFORMA series provides automatic thermoform packaging solutions in a single machine.













Decades of research and development by APACK have gone into creating a machine that is dependable, versatile, efficient, and extremely easy to operate.

#### **All-in-One Packaging Solution**

• APACK perFORMA carries out tray forming, MAP or vacuuming, film sealing, cutting and labeling functions all in one machine

#### Efficiency and Ease of Use

- Intuitive, multi-lingual LCD control panel makes it simple to operate and reduces user error
- Quick-changing die sets and molds make for fast, efficient switching between tray sizes and shapes
- Save up to 99 different process programs and switch between different operations quickly and seamlessly
- Easily-removable side covers and stainless steel construction mean APACK perFORMA is both durable and easy to regularly clean and sanitize
- On-screen reporting allows you to track production efficiency in real time

#### Versatility

- Works with most of the forming and non-forming films in the market
- Supports both MAP and vacuum packaging functions
- Works with solid and liquid foods, sauces, dressings, and hot-filled products

#### Dependability

- Our machines are constructed from the highest quality electrical and mechanical components
- Invicta's industry-leading customer service and support means you'll avoid costly interruptions in production
- Designed and manufactured by APACK over 20 years at the leading edge of food packaging
- Designed to operate 24/7 under normal conditions with no interruptions



# APACK perFORMA Full-Automatic Thermoform and MAP Lines

#### perFORMA TECHNICAL DATA

	perFORMA320	perFORMA360	perFORMA420	perFORMA460	perFORMA520	perFORMA560
Top Film Width	13" (330 mm)	14.57" (370 mm)	16.93" (430 mm)	18.50" (470 mm)	20.87" (530 mm)	22.44" (570 mm)
Bottom Film Width	12.60" (320 mm)	14.17" (360 mm)	16.54" (420 mm)	18.11" (460 mm)	20.47" (520 mm)	22.05" (560 mm)
Cut-off Length	up to 19.68" (500 mm)					
Maximum Forming Depth	3.98" (100 mm)					
Loading Area Length	5' 11" to 7' 3" (1,800 mm to 2,200 mm)					
Frame Length	11' 6" to 24' 7.31" (3,500 mm to 7,500mm)					
Top Film Roll Diameter	Inside: 3" (76 mm); Outside: 11.75" (300 mm)					
Bottom Film Roll Diameter	Inside: 3" (76 mm); Outside: 15.75" (400 mm)					
Capacity*	up to 10 cycles / minute					
Compressed Air	90 PSI (6 bar) constant and dry					
Film Types	Flexible film and semi rigid film					
Control Panel	Touchscreen display					
Body Frame	AISI Type 304 Stainless Steel					
Types of Packaging	Vacuum, MAP, Skin					

<sup>\*</sup>Capacity varies by the package size, film and application

